

## OWV OneWayPro® Silver

### TECHNICAL DATA SHEET

#### Description:

Monomeric PVC one-way vision, clear acrylic removable glue for mid-term application on windows.

#### Specifications:

The one-way vision **OneWayPro® Silver Universal** is a white front film and black printed on the back to which is applied a removable transparent polyacrylate glue. The film thickness is 180 microns. The perforating ratio of vinyl /perforated surface is 70/30, thus rendering a spotless and contrast of the front-side printing, while keeping a good visibility on the back. The hole diameter is 1.5 mm. This product can be used for any application on windows of buildings.

#### Double liner Paper:

The double liner is composed of a first 90 gr/m<sup>2</sup> non-perforated paper liner and a second 115 gr/m<sup>2</sup> siliconized perforated paper liner. The double paper liner is compatible with solvent, eco-solvent, mild-solvent, latex and UV inks. It is not advisable to print it on HP Latex 300/500 series.

#### Uses:

The presence of solvent components in inks can soften the microperforated film and make it extensible, which is why we recommend a drying time of approximately 24 hours prior to lamination or application. Without proper drying, solvent vapors may cause difficulty for the application and altering its grip on the media.

#### Laminating:

Once printed, the one-way vision must be laminated. The lamination protects the film from light and aging as well as water, dust and pollution that could get into the holes and alter the transparency of the product. Two laminates are recommended: for flat surfaces, laminated **PET OneWayPro® 036 Ultra Clear** and for curved surfaces the laminate **OneWayPro® CAST 050 Ultra Clear**. Before lamination, verify proper adherence of the laminate on the inks.

#### Remarks:

Do not get in contact with products containing solvents or ammonia. Clean the glass before applying. Do not apply polycarbonates and some PVC.

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## Approvals and Standards:

Material is certified M1 / B1.

## Durability:

The maximum recommended duration of use is one year.

Cleanly removable glue on clean glass surface durability is one year at temperature of 23-25°C. The glue adhesion increases with time.

## Storage:

One year - 15 to 25 ° C and a humidity of 45 to 55% in the original box.

## Transport:

The **OneWayPro®** film can be wound during transport, image to the outside, with a minimum diameter of 15 cm.

## Adherence:

Peeling force 180° (FTM 1):  $\geq 7$  N/25 mm

Initial Adhesion (FTM9):  $\geq 5$  N/25 mm

Holding power after 24h (FTM8)

Adherence temperature: 15° to 40° C

Operating temperature: -20°C to 60° C

## Product references:

<b>Silver</b>	<b>7030</b>	<b>Double Paper Liner</b>	<b>1,05 x 25</b>	SIL-PAP-73-105025
			<b>1,05 x 50</b>	SIL-PAP-73-105050
			<b>1,37 x 25</b>	SIL-PAP-73-137025
			<b>1,37 x 50</b>	SIL-PAP-73-137050
			<b>1,37 x 100</b>	SIL-PAP-73-137100
			<b>1,52 x 25</b>	SIL-PAP-73-152025
			<b>1,52 x 50</b>	SIL-PAP-73-152050

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# OneWayPro®

HIGH QUALITY ONE WAY VISION

Note:

The information contained in this brochure is based on laboratory tests and experience we have gained in practice. They could not provide a legal guarantee. A preliminary test on the material is to be made. Sustainability is estimated from the exposure conditions in Central Europe. The actual life of the product depends on substrate preparation, exposure conditions and maintenance of the marking. We can expect performance degradation outside when the films are exposed to the south, if they are applied in areas where the temperature is often high as countries of southern Europe, or in polluted areas.

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